

(2) slip Aug 3
Work Order ID 72345 -2

Friday, July 22, 2011 2:46:12 PM

Page 1

Item ID: D139-799-013

Revision ID:

Item Name: Cargo Door Hinge

Start Date: 7/22/2011 Start Qty: 6.00

Required Date: 7/29/2011 Req'd Qty: 6.00

Reference:

Accept

Cust Item ID:

Customer:

Setup Start

Stop

Run Start

Stop

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D139-799

D

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D139-799-013
CHG002

8/10/03

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

7/31/4 (D) P

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

8/10/03

Work Order ID 72345

Friday, July 22, 2011 2:46:12 PM

Page 2

Item ID: D139-799-013

Revision ID:

Item Name: Cargo Door Hinge

Start Date: 7/22/2011 Start Qty: 6.00

Required Date: 7/29/2011 Req'd Qty: 6.00

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

130



Packaging

Packaging

Memo

Identify and pack for shipping as per PPP D139-799-013

Location: 50

PPP rev: A

0.00

0.00

11013

1

1

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

11/01/5

11.10.05

Picklist Print

Page 1

Friday, July 22, 2011 2:46:18 PM

Work Order ID: 72345

Parent Item: D139-799-013

Parent Item Name: Cargo Door Hinge



Start Date: 7/22/2011

Required Date: 7/29/2011

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev:A 10.06.08 new issue DD verf:JLM
AS PER ECN 11-598 11-06-05 JLM VERIFIED BY:DD

IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D2585

Mounting Channel

Manufactured No

110 Each 61.0000

1 6

Location

Loc Qty

Loc Code

ST017

61

69536

5

70814

56

Manufactured No

110 Each 84.0000

1 6

Location

Loc Qty

Loc Code

ST204

84

64774

34

70557

50

Manufactured No

110 Each 28.0000

1 6

Location

Loc Qty

Loc Code

ST019

28

56526

28

Manufactured No

110 Each 7.0000

1 6

Location

Loc Qty

Loc Code

ST272A

7

69668

7

D2621

Latch Plate, 350 Spacepod

Manufactured No

110 Each 28.0000

1 6

D3552-13

Door Prop

Manufactured No

110 Each 7.0000

1 6

Picklist Print

Friday, July 22, 2011 2:46:18 PM

Work Order ID: 72345

Parent Item: D139-799-013

Parent Item Name: Cargo Door Hinge



Start Date: 7/22/2011

Required Date: 7/29/2011

Start Qty: 6.00

Required Qty: 6.00

D3622-1



Ball Stud

Manufactured No

110 Each

24.0000



1 6
5

Location

Loc Qty

Loc Code

ST070

24

67284

3

71540

21

1 4
6
5

D3622-3



Ball Stud

Manufactured No

110 Each

38.0000



1 6
5

Location

Loc Qty

Loc Code

ST070

38

53951

38

5 12
5
B 7210426
10/10/3

D4072-1



Airframe Hinge

Manufactured No

110 Each

20.0000



2 12
5

Location

Loc Qty

Loc Code

ST121

20

71535

20

7 12
5

D4072-3



Airframe Hinge Backing Plate

Manufactured No

110 Each

16.0000



2 12
5

Location

Loc Qty

Loc Code

ST119

16

71536

16

10 24
11/8/11
B 72680 (17.7)

D4072-5



Bushing

Manufactured No

110 Each

11.0000



4 24
3

Location

Loc Qty

Loc Code

ST119

11

71537

11

Shop Packet Print

Friday, July 22, 2011 2:46:18 PM

Picklist Print

Friday, July 22, 2011 2:46:18 PM

Work Order ID: 72345

Parent Item: D139-799-013

Parent Item Name: Cargo Door Hinge



Start Date: 7/22/2011

Required Date: 7/29/2011

Start Qty: 6.00

Required Qty: 6.00

D4073-1



Door Hinge

Manufactured No

110 Each

20.0000



2

1/2

B74242 (2x)
11/9/09

Location

Loc Qty

Loc Code

ST120

20

71539

20

Manufactured No

110 Each

14.0000



2

8

D4073-3



Door Hinge Backing Plate

Location

Loc Qty

Loc Code

ST120

14

71541

14

Manufactured No

110 Each

12.0000



1

10

D4074-1



Bracket

Location

Loc Qty

Loc Code

ST122

12

71542

12

Manufactured No

110 Each

15.0000



1

5

D4074-3



Channel

Location

Loc Qty

Loc Code

ST120

15

71543

15

Manufactured No

110 Each

15.0000



1

6

D4074-5



Backing Plate

Location

Loc Qty

Loc Code

ST122

15

71544

15

5

Friday, July 22, 2011 2:46:19 PM

Shop Packet Print

Page 3

Picklist Print

Friday, July 22, 2011 2:46:19 PM

Page 4

Work Order ID: 72345

Parent Item: D10-799-013

Parent Item Name: Cargo Door Hinge



Start Date: 7/22/2011

Required Date: 7/29/2011

Start Qty: 6.00

Required Qty: 6.00

D4074-7

Manufactured No

110 Each

17.0000



Striker Plate

Location

Loc Qty

Loc Code

ST120

17

71546

17

Purchased

No

110 Each

1,430.000

MS21042L3



Nut

Location

Loc Qty

Loc Code

ST300

1430

117441

670

117601

400

117885

360

Purchased

No

110 Each

1,320.000

MS21042L5



Nut

Location

Loc Qty

Loc Code

ST300

1320

116105

5

116548

131

117441

498

117591

100

117611

90

118179

496



65
\$72112



20
120 100
sl



116/4
sl (\$1.0)

5

Friday, July 22, 2011 2:46:19 PM

Shop Packet Print

Page 4

Picklist Print

Friday, July 22, 2011 2:46:19 PM

Work Order ID: 72345

Parent Item: D139-799.013

Parent Item Name: Cargo Door Hinge

Page 5



Start Date: 7/22/2011

Required Date: 7/29/2011

Start Qty: 6.00

Required Qty: 6.00

MS27039-1-10

Purchased

No

110

Each

155.0000

8



Screw

Location

Loc Qty

Loc Code

ST290

150

117441

150

ST291

5

115935

5

110

Each

132.0000

2

MS27039-1-14

Purchased

No



Screw

Location

Loc Qty

Loc Code

MEZZ

132

112312

100

15924

32

Each

168.0000

MS27039-1-16

Purchased

No



Screw

Location

Loc Qty

Loc Code

ST292

168

118384

168

110

Each

118.0000

1

MS27039-1-17

Purchased

No



Screw

Location

Loc Qty

Loc Code

ST292

118

11540

18

117591

100

Friday, July 22, 2011 2:46:19 PM

Shop Packet Print

Page 5

Picklist Print

Friday, July 22, 2011 2:46:19 PM

Work Order ID: 72345

Parent Item: D139-799-013

Parent Item Name: Cargo Door Hinge



Start Date: 7/22/2011

Required Date: 7/29/2011

Start Qty: 6.00

Required Qty: 6.00

NAS1149D0363J

Purchased

No

110

Each

2,796.000

18



Washer

Location

Loc Qty

Loc Code

ST298

2796

117505

426

117601

370

118077

2000

NAS1149D0663J

Purchased

No

110

Each

991.0000



Washer

Location

Loc Qty

Loc Code

ST298

991

115996

5

117291

86

117977

500

118378

400

NAS1515H5L

Purchased

No

110

Each

128.0000



WASHER

Location

Loc Qty

Loc Code

FG

40

103691

40

ST277

88

111359

5

118378

83

Qty -013	Part Number	Description
X	D139-799-013	CARGO DOOR HINGE KIT
1	D2585	MOUNTING CHANNEL
1	D2586	DOOR LATCH
1	D2621	LATCH PLATE
1	D3552-13	DOOR PROP
1	D3622-1	BALL STUD
1	D3622-3	BALL STUD
2	D4072-1	AIRFRAME HINGE
2	D4072-3	AIRFRAME HINGE BACKING PLATE
4	D4072-5	BUSHING
2	D4073-1	DOOR HINGE
2	D4073-3	DOOR HINGE BACKING PLATE
1	D4074-1	BRACKET
1	D4074-3	CHANNEL
1	D4074-5	BACKING PLATE
1	D4074-7	STRIKER PLATE
20	MS21042L3	NUT (or MS21042-3)
1	MS21042L5	NUT (or MS21042-5)
8	MS27039-1-10	SCREW
2	MS27039-1-14	SCREW
8	MS27039-1-16	SCREW
1	MS27039-1-17	SCREW
18	NAS1149D0363J	WASHER (or AN960JD10)
1	NAS1149D0663J	WASHER (or AN960JD616)
4	NAS1515H-5L	WASHER

• COPYRIGHT © 2010 BY DART AEROSPACE USA, INC. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.

Revision: E
Date: 11.08.24